



# Tissue-Tek Xpress® X Series Processing Reagent #1

## Safety Data Sheet

US-SDS according to the federal final rule of hazard communication revised on 2012 (HazCom 2012)  
Issue date: 03/29/2010  
Revision date: 10/25/2024 Version: G

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : Tissue-Tek Xpress® X Series Processing Reagent #1  
Product code : 7731 (a component of Reagent Kit 7730), 7731-04 (a component of Reagent Kit 7760)

#### 1.2. Recommended use and restrictions on use

Tissue-Tek Xpress® x-series processing instruments

#### 1.3. Supplier

Sakura Finetek USA Inc.  
1750 West 214th St.  
Torrance, CA 90501  
T 1-310-972-7800

#### 1.4. Emergency telephone number

CHEMTREC 1-800-424-9300  
Email: [SDSsupport@sakuraus.com](mailto:SDSsupport@sakuraus.com)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Flammable liquids	Category 2
Serious eye damage/eye irritation	Category 2A
Specific target organ toxicity, single exposure	Category 3 narcotic effects

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling



##### Signal Word

Danger

##### Hazard Statement

Highly flammable liquid and vapor. Causes serious eye irritation. May cause drowsiness or dizziness.

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**Precautionary Statement** Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Ground/bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting// equipment.  
Keep container tightly closed.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Avoid breathing mist or vapor.  
Wash hands thoroughly after handling.  
Use only outdoors or in a well-ventilated area.  
Wear protective gloves/eye protection/face protection.  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
If inhaled: Remove person to fresh air and keep comfortable for breathing.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell.  
If eye irritation persists: Get medical advice/attention.  
In case of fire: Use appropriate media to extinguish.  
Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

### 2.3. Other hazards which do not result in classification

None known.

### 2.4. Unknown acute toxicity (GHS US)

None.

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Mixture

### 3.2. Mixtures

Name	CAS Number	%
Proprietary #1	Proprietary	Proprietary
Proprietary #2	Proprietary	Proprietary
Proprietary #3	Proprietary	Proprietary
Dimethyl Sulfoxide	67-68-5	1.4

The specific chemical component identities and/or the exact component percentages of this material may be withheld as trade secrets.

This information is made available to health professionals, employees, and designated representatives in accordance with the applicable provisions of 29 CFR 1910.1200 (I)(1). Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, mutagen, and reproductive toxicant, respiratory tract and skin sensitizers in addition to oral/ inhalation acute toxicant in category 1 and 2). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents.

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

First-aid measures after skin contact : Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

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- First-aid measures after eye contact : Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists
- First-aid measures after ingestion : Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical attention if symptoms occur.

### 4.2. Most important symptoms and effects (acute and delayed)

May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 4.3. Immediate medical attention and special treatment, if necessary

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Alcohol resistant foam. Water fog. Dry chemical powder. Dry chemicals. Carbon dioxide (CO<sub>2</sub>).  
Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Cool containers exposed to heat with water spray and remove container, if no risk is involved.

### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Use standard firefighting procedures and consider the hazards of other involved materials.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them.

#### 6.1.2. For emergency responders

Protective equipment : Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### 6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

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### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Other information : Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Never return spills to original containers for re-use.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Avoid prolonged exposure. Use only in well-ventilated areas

Hygiene measures : Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Keep away from heat and sources of ignition. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)			
Components	Type	Value	Form
Proprietary #1 (CAS Proprietary)	PEL	2400 mg/m3 1000 ppm	
Proprietary #2 (CAS Proprietary)	PEL	980 mg/m3 400 ppm	
Proprietary #3 (CAS Proprietary)	PEL	5 mg/m3	Mist

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US. ACGIH Threshold Limit Values			
Components	Type	Value	Form
Proprietary #1 (CAS Proprietary)	STEL	750 ppm	
	TWA	500 ppm	
Proprietary #2 (CAS Proprietary)	STEL	400 ppm	
	TWA	200 ppm	
Proprietary #3 (CAS Proprietary)	TWA	5 mg/m3	Inhalable fraction.

  

US. NIOSH: Pocket Guide to Chemical Hazards			
Components	Type	Value	Form
Proprietary #1 (CAS Proprietary)	TWA	590 mg/m3 250 ppm	
Proprietary #2 (CAS Proprietary)	STEL	1225 mg/m3	
		500 ppm	
	TWA	980 mg/m3 400 ppm	
Proprietary #3 (CAS Proprietary)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.

  

US. Workplace Environmental Exposure Level (WEEL) Guides		
Components	Type	Value
Dimethyl Sulfoxide (CAS 67-68-5)	TWA	250 ppm

  

ACGIH Biological Exposure Indices				
Components	Value	Determinant	Specimen	Sampling Time
Proprietary #1 (CAS Proprietary)	50 mg/l	Acetone	Urine	*
Proprietary #2 (CAS Proprietary)	40 mg/l	Acetone	Urine	*

\* - For sampling details, please see the source document.

### 8.2. Appropriate engineering controls

Appropriate engineering controls

: Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Other : When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 8.3. Individual protection measures/Personal protective equipment

<b>Hand protection:</b>
Wear appropriate chemical resistant gloves
<b>Eye protection:</b>
Wear safety glasses with side shields (or goggles)
<b>Skin and body protection:</b>
Wear suitable protective clothing

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### Respiratory protection:

Chemical respirator with organic vapor cartridge and full facepiece

### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid.
Color	: Clear, colorless.
Odor	: Sharp Odor.
Odor threshold	: Not available
pH	: Not available
Melting point	: -139 °F (-95 °C)
Freezing point	: -139 °F (-95 °C)
Boiling point	: 133.7 °F (56.5 °C) @ 760 mmHg
Flash point	: -4.0 °F (-20.0 °C)
Relative evaporation rate (butyl acetate=1)	: 7.7
Flammability	: Not applicable
Vapor pressure	: 400 mm Hg @ 39.5 °C
Relative vapor density at 20°C	: 2 (Air=1)
Relative density	: 0.79 @ 20 °C
Solubility	: Soluble
Partition coefficient n-octanol/water (Log Pow)	: Not available
Auto-ignition temperature	: 869 °F (465 °C)
Decomposition temperature	: Not available.
Viscosity, kinematic	: Not available.
Viscosity, dynamic	: Not available.
Explosion limits	: Not explosive
Explosive properties	: Not explosive
Oxidizing properties	: Not oxidizing.
VOC (Weight %)	: 100 % @ 21 °C

### 9.2. Other information

No available information

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Material is stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use

### 10.4. Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

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### 10.5. Incompatible materials

Concentrated nitric and sulfuric acid mixtures, oxidizing materials, chlorine compounds Chloroformates. Acids. Strong oxidizing agents. Chlorine. Alkalis. Bases. Bromine. Hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>). Magnesium. Calcium carbide. Potassium tert-butoxide.

### 10.6. Hazardous decomposition products

Carbon monoxide (CO) Carbon dioxide (CO<sub>2</sub>).

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)

: Expected to be a low ingestion hazard.

#### Proprietary #1 (CAS Proprietary)

Component	Species	Test Results
LD50	Rat	5800 mg/kg

#### Proprietary #2 (CAS Proprietary)

Component	Species	Test Results
LD50	Rat	4.7 g/kg

#### Proprietary #3 (CAS Proprietary)

Component	Species	Test Results
LD50	Rat	> 5000 mg/kg

Acute toxicity (dermal)

: Prolonged skin contact may cause temporary irritation.

#### Proprietary #1 (CAS Proprietary)

Component	Species	Test Results
LD50	Rabbit	20 ml/kg

#### Proprietary #2 (CAS Proprietary)

Component	Species	Test Results
LD50	Rabbit	12800 mg/kg

#### Proprietary #3 (CAS Proprietary)

Component	Species	Test Results
LD50	Rabbit	> 2000 mg/kg

Acute toxicity (inhalation)

: May cause drowsiness and dizziness. Prolonged inhalation may be harmful.

#### Proprietary #1 (CAS Proprietary)

Component	Species	Test Results
LC50	Rat	50 mg/l, 8 Hours

#### Proprietary #3 (CAS Proprietary)

Component	Species	Test Results
LC50	Rat	> 5 mg/l

Skin corrosion/irritation

: Prolonged skin contact may cause temporary irritation.

Serious eye damage/irritation

: Causes serious eye irritation.

Respiratory or skin sensitization

: Not a respiratory sensitizer. This product is not expected to cause skin sensitization.

Germ cell mutagenicity

: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

: This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Reproductive toxicity

: This product is not expected to cause reproductive or developmental effects.

STOT-single exposure

: May cause drowsiness and dizziness.

STOT-repeated exposure

: Not classified.

Aspiration hazard

: Not an aspiration hazard.

Symptoms related to the physical, chemical and toxicological characteristics

: Headache. May cause drowsiness and dizziness. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

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### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
<b>Proprietary #1</b>		
Fish LC50	Fathead minnow ( <i>Pimephales promelas</i> )	> 100 mg/l, 96 hours
<b>Proprietary #2</b>		
Fish LC50	Bluegill ( <i>Lepomis macrochirus</i> )	> 1400 mg/l, 96 hours
<b>Proprietary #3</b>		
Crustacea LL50	Invertebrates (Invertebrates)	100 mg/l
Fish LL50	Fish	10 mg/l

#### 12.2. Persistence and degradability

This material is readily biodegraded.

#### 12.3. Bioaccumulative potential

The product is not expected to bioaccumulate.

#### Partition coefficient n-octanol / water (log Kow)

Dimethyl Sulfoxide (CAS 67-68-5)	-2.03
Proprietary #1	-0.24
Proprietary #2	0.05

#### 12.4. Mobility in soil

Mobile in soil.

#### 12.5. Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods : Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Dispose of in accordance with local regulations.

### SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

#### 14.1. UN number

UN1993

#### 14.2. UN proper shipping name

Proper Shipping Name (DOT)	: Flammable liquids, n.o.s. (Acetone)
Proper Shipping Name (IMDG)	: Flammable liquids, n.o.s. (Acetone)
Proper Shipping Name (IATA)	: Flammable liquids, n.o.s. (Acetone)

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### 14.3. Transport hazard class(es)

#### DOT

Transport hazard class(es) (DOT) : 3

#### IMDG

Transport hazard class(es) (IMDG) : 3

#### IATA

Transport hazard class(es) (IATA) : 3

### 14.4. Packing group

Packing group (DOT) : II

Packing group (IMDG) : II

Packing group (IATA) : II

### 14.5. Environmental hazards

Other information : None

### 14.6. Special precautions for user

#### DOT

Read safety instructions, SDS and emergency procedures before handling. Not subject to regulation if transported by ground or water.

#### IMDG

Read safety instructions, SDS and emergency procedures before handling. Not subject to regulation if transported by ground or water.

#### IATA

Read safety instructions, SDS and emergency procedures before handling.

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

<b>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</b>	
Not regulated.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not listed.	
<b>CERCLA Hazardous Substance List (40 CFR 302.4)</b>	
Not listed.	
<b>Superfund Amendments and Reauthorization Act of 1986 (SARA)</b>	
<b>Hazard categories</b>	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No
<b>SARA 302 Extremely hazardous substance</b>	
Not listed.	
<b>SARA 311/312 Hazardous chemical</b>	- Yes
<b>SARA 313 (TRI reporting)</b>	
Not listed.	

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### 15.2. International regulations

Country(s) or Region	Inventory Name	On Inventory (Yes/No)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

\* A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 15.3. US State regulations

#### US. Massachusetts RTK - Substance List

Proprietary #3 (CAS Proprietary)

#### US. New Jersey Worker and Community Right-to-Know Act

Dimethyl Sulfoxide (CAS 67-68-5)

Proprietary #3 (CAS Proprietary)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Proprietary #3 (CAS Proprietary)

#### US. Rhode Island RTK

Not regulated.

#### US. California Proposition 65 .

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

## SECTION 16: Other information

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Sakura Finetek USA, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.